

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

-CC
TB

The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. **PLEASE DO NOT RETURN YOUR FORM TO THIS ADDRESS**

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 12336455-5 (19207) TUBE ASSEMBLY AMMO			2. CODE IDENT 19207		3. SPI NO. AK11978090	
4. NATIONAL STOCK NUMBER 4710-01-197-8090			5. DATE OF DRAWING 07-12-00		6. REVISION C	
7. QUP 1 EA	8. ICQ NONE	9. UNIT PACK WT. (LB) 18.4	10. UNIT PACK CU (CU FT) 2.053		11. UNIT PACK SIZE (INCHES) 36.2 X 9.9 X 9.9	
12. MILITARY PRESERVATION (METHOD) MIL-STD-2073-1C, METHOD 31		18. STEPS	19. REQ'D	20. DESCRIPTION		
13. CLEANING MIL-STD-2073-1C, CODE 1						
14. DRYING MIL-STD-2073-1C				SEE NOTES		
15. PACKING						
a. LEVEL A MIL-STD-2073-1C AND NOTE H						
b. LEVEL B MIL-STD-2073-1C AND NOTE H						
16. MARKING MIL-STD-129						

17. NOTES / DRAWING

- A. REFER TO THE BILL OF MATERIALS FOR CIRCLED NUMBERS AND REFERENCED ITEM NUMBERS ON THE ACCOMPANYING PAGES.
- B. WRAP PART WITH WRAP, ITEM 1, AND SECURE WITH TAPE.
- C. PLACE CUSHION, ITEM 3, ONTO END OF TUBE OPPOSITE RETAINER ASSEMBLY.
- D. FOLD UP SIDES OF TRAY ASSEMBLY, ITEM 2. PLACE TRAY ASSEMBLY, ITEM 2, ONTO END OF TUBE ASSEMBLY. THE TUBE ASSEMBLY SHOULD BE CENTERED BETWEEN PADS ON TRAY ASSEMBLY. RETAINER ASSEMBLY SHOULD PROTRUDE THROUGH THE HOLE IN TRAY ASSEMBLY.
- E. PLACE PREPARED PART INTO CONTAINER, ITEM 4. CLOSE CONTAINER IN ACCORDANCE WITH ASTM-D1974, METHOD 2B6.
- F. PLACE CONTAINER INTO BAG, ITEM 5, AND CLOSE BY HEAT SEALING.
- G. PLACE BAGGED PART INTO CONTAINER, ITEM 6. CLOSE CONTAINER IN ACCORDANCE WITH ASTM-D1974, METHOD 2B3 OR 2B4.
- H. LEVEL A: PACKING SHALL BE ACCOMPLISHED USING A CLEATED PLYWOOD BOX, OVERSEAS TYPE, CONFORMING TO PPP-B-601 OR NAILED WOOD BOX CONFORMING TO CLASS 2 OF PPP-B-621. LEVEL B: THE UNIT CONTAINER IS AN ACCEPTABLE LEVEL B SHIPPING CONTAINER WHEN SEALED AND REINFORCED IN ACCORDANCE WITH ASTM-D1974, METHOD 2C OR 2D. FOR BOTH LEVEL A AND LEVEL B, WHEN THE TOTAL QUANTITY TO BE SHIPPED TO THE SAME DESTINATION EXCEEDS 125 POUNDS, EXTERIOR PACKS WITHOUT SKIDS SHALL BE PALLETIZED. MIL-HDBK-774 MAY BE USED FOR GUIDANCE.
- I. INSPECT THE PRESERVATION, THE UNIT PACK AND THE PACKING IN ACCORDANCE WITH MIL-STD-2073-1C AND THE APPLICABLE CONTAINER SPECIFICATION.

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

-CC

7B

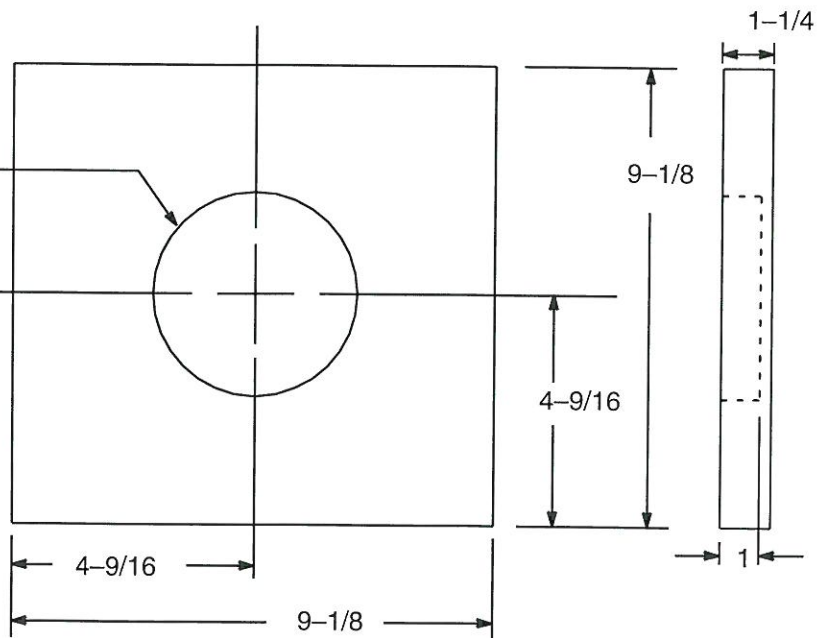
The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. **PLEASE DO NOT RETURN YOUR FORM TO THIS ADDRESS**

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 12336455-5 (19207) TUBE ASSEMBLY AMMO	2. CODE IDENT 19207	3. SPI NO. AK11978090
4. NATIONAL STOCK NUMBER 4710-01-197-8090	5. DATE OF DRAWING 07-12-00	6. REVISION C

3

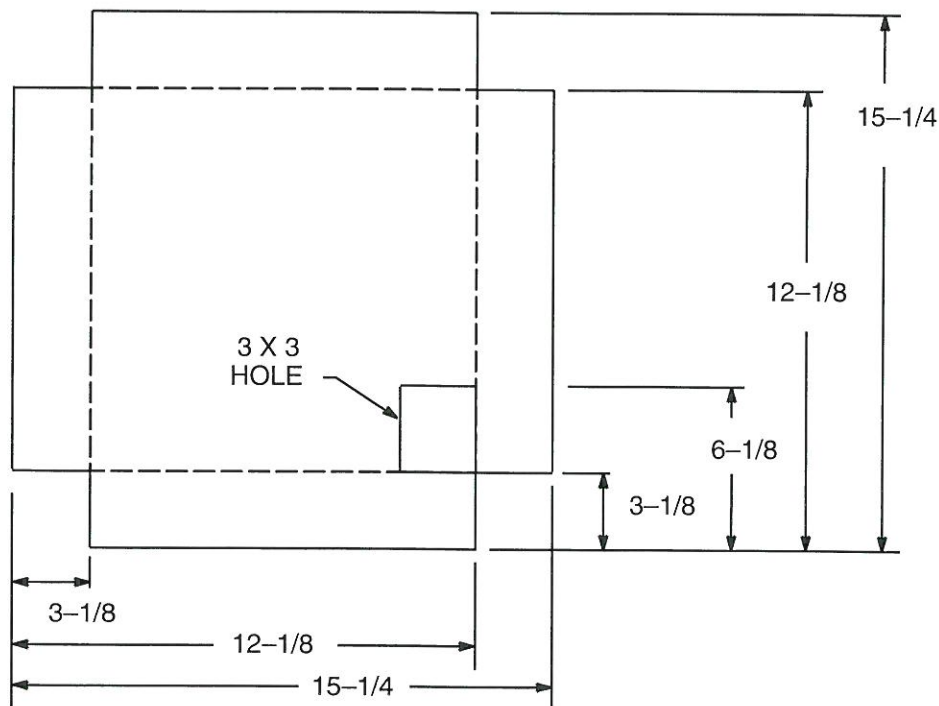
5-1/4
DIAMETER

LAMINATE FIBERBOARD TO
SPECIFIED THICKNESS USING A
GOOD GRADE OF COMMERCIAL
ADHESIVE.



2A

3 X 3
HOLE



SCORE LINE

CUT LINE

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

-CC

TB

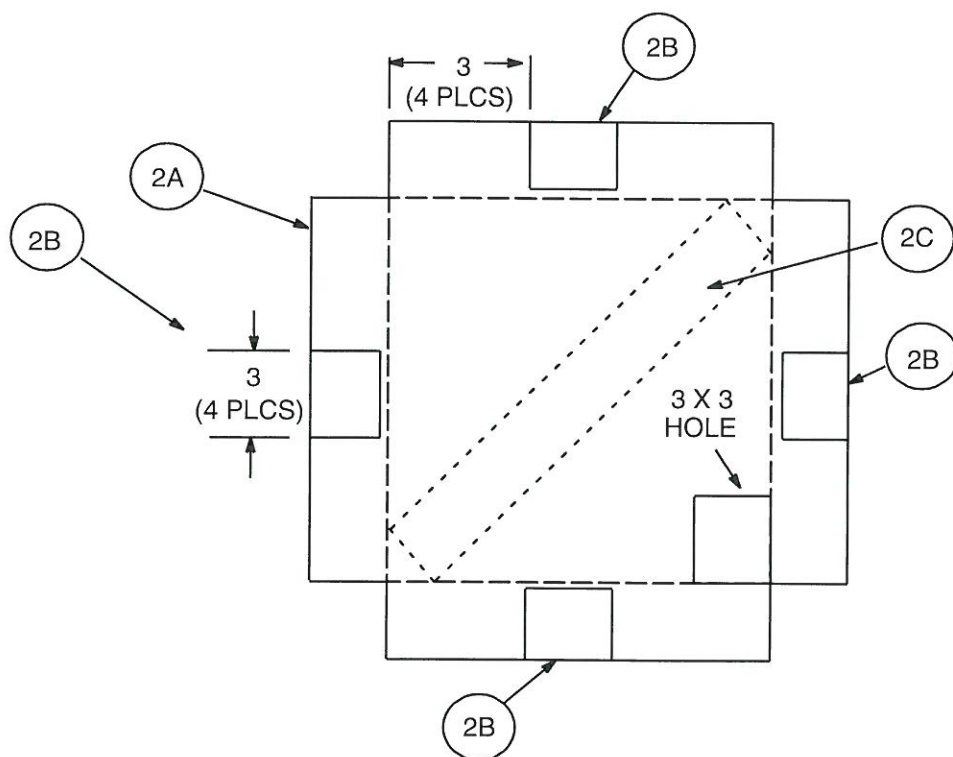
The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. **PLEASE DO NOT RETURN YOUR FORM TO THIS ADDRESS**

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 12336455-5 (19207) TUBE ASSEMBLY AMMO	2. CODE IDENT 19207	3. SPI NO. AK11978090
4. NATIONAL STOCK NUMBER 4710-01-197-8090	5. DATE OF DRAWING 07-12-00	6. REVISION C

2

TRAY ASSEMBLY

SECURE PADS, ITEM 2B, QUANTITY 4, AND PAD, ITEM 2C, QUANTITY 1, TO TRAY, ITEM 2A USING A GOOD GRADE OF COMMERCIAL ADHESIVE. PAD, ITEM 2C, SHOULD BE SECURED TO TRAY ON OPPOSITE SIDE OF PADS, ITEM 2B.



ITEM	*DIMENSIONS	QTY
2B	3 X 3 X 1	4
2C	10-1/2 X 2-1/4 X 2-1/4	1

* ITEM 2B AND ITEM 2C -
LAMINATE FIBERBOARD TO SPECIFIED
THICKNESS USING A GOOD GRADE OF
COMMERCIAL ADHESIVE.

SPECIAL PACKAGING INSTRUCTION

Form Approved
OMB No. 0704-0188

-CC

TB

The public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. **PLEASE DO NOT RETURN YOUR FORM TO THIS ADDRESS**

1. PART OR DRAWING NO. (CAGE) NOMENCLATURE 12336455-5 (19207) TUBE ASSEMBLY AMMO	2. CODE IDENT 19207	3. SPI NO. AK11978090
4. NATIONAL STOCK NUMBER 4710-01-197-8090	5. DATE OF DRAWING 07-12-00	6. REVISION C

BILL OF MATERIALS:

ITEM NUMBER	DESCRIPTION	SIZE	SPECIFICATION DATA	QTY.
1	WRAP	30 X 43	KRAFT PAPER, NEUTRAL	1
2	TRAY ASSEMBLY		ASTM-D4727, TYPE CF, CLASS D, VARIETY SW, GRADE 200	1
2A	TRAY	SEE PAGE 2		1
2B	PAD	SEE PAGE 3		4
2C	PAD	SEE PAGE 3		1
3	CUSHION	SEE PAGE 2	ASTM-D4727, TYPE CF, CLASS D, VARIETY SW, GRADE 200	1
4	CONTAINER	9-1/4 X 9-1/4 X 34-3/4	ASTM-D5118, TYPE CF, CLASS D, STYLE RSC, VARIETY SW, GRADE 200	1
5	BAG	22 X 48	A-A-3174, TYPE I, CLASS 1, 6 MIL	1
6	CONTAINER	9-5/8 X 9-5/8 X 35-1/2	ASTM-D5118, TYPE CF, CLASS WR, STYLE RSC, VARIETY SW, GRADE W5c	1